



# Scraper Productivity, Cost, and Size Selection Generator

## Methodology

- Research and observations of scrapers in order to create program
- Qualitative approach of interviewing 3+ industry officials
  - All on site interviews while watching and observing scraper fleets
  - Series of questions attaining to overall goal of fleet
  - Present program to industry officials and collect feedback and future possibilities of program

| CAT 657                             |                     |
|-------------------------------------|---------------------|
| SINGLE MACHINE CAPACITY             | 44 CY (HEAPED)      |
| % FULL                              | 80%                 |
| HOURLY PRODUCTION                   | 669 cy              |
| DAILY PRODUCTION                    | 6,019 cy            |
| TOTAL MACHINES                      | 1 each              |
| HOURLY FLEET PRODUCTION             | 669 cy              |
| DAILY FLEET PRODUCTION              | 6,019 cy            |
| Hourly Cost (INHOUSE)               | \$ 500.00 hr @      |
| Daily Cost (INHOUSE)                | \$ 5,000.00 PER DAY |
| Hourly Cost (RENTAL)                | \$ 545.00 hr @      |
| Daily Cost (RENTAL)                 | \$ 5,450.00 PER DAY |
| DAYS TO COMPLETION PER PRODUCTIVITY | 168 DAYS            |
| COST OF CAT 657 INHOUSE             | \$ 8,306.75         |
| DURATION OF PROJECT                 |                     |
| COST PER CY                         | \$ 0.83 PER CY      |
| COST OF CAT 657 RENTAL              | \$ 9,054.36         |
| DURATION OF PROJECT                 |                     |
| COST PER CY                         | \$ 0.91 PER CY      |
| DIFFERENCE                          | \$ 747.61           |

Sample of productivity/cost generator

**Abstract:** My project consists of the analysis of scraper productivity and cost comparisons through excel sheets I have created . These excel sheets allow me to enter information such as cycles times, load calculations, and costs to create a cost and productivity comparison between rental equipment and in-house equipment as well as different models and sizes of scrapers. Once the specific job information has been put into the program it then is able to compute the most time and cost efficient fleet for your project. By inputting data into these excel sheets it has the potential to aid industry professionals in making key decisions when selecting a fleet of scrapers of scrapers for their project.

Key Words: Scraper Productivity, Cost Analysis, Size Selection, Wheel Tractor Scrapers, Fleet Optimization

| SUMMARY    |         |         |         |         |         |         |                            |                  |              |                 |
|------------|---------|---------|---------|---------|---------|---------|----------------------------|------------------|--------------|-----------------|
|            | CAT 657 | CAT 651 | CAT 637 | CAT 631 | CAT 627 | CAT 621 | TOTAL PRODUCTIVITY PER DAY | PROJECT DURATION | COST PER DAY | COST OF PROJECT |
| SCENARIO 1 | 2       | 0       | 0       | 0       | 0       | 0       | 12038                      | 8.31             | \$ 10,000.00 | \$ 83,067.50    |
| SCENARIO 2 | 0       | 0       | 3       | 0       | 0       | 0       | 13954                      | 7.17             | \$ 13,500.00 | \$ 96,749.23    |
| SCENARIO 3 | 0       | 0       | 0       | 0       | 5       | 0       | 16416                      | 6.09             | \$ 15,000.00 | \$ 91,374.27    |
| SCENARIO 4 | 2       | 0       | 0       | 0       | 2       | 0       | 18605                      | 5.91             | \$ 16,900.00 | \$ 90,836.77    |
| SCENARIO 5 | 0       | 0       | 1       | 0       | 0       | 0       | 4651                       | 21.50            | \$ 4,000.00  | \$ 85,993.31    |
| SCENARIO 6 | 0       | 0       | 0       | 0       | 0       | 1       | 3110                       | 32.15            | \$ 3,000.00  | \$ 96,450.62    |

Sample of Fleet Selection Generator

## Goals of the Project:

- Generate Productivity rates of machines
- Generate Productivity of entire Fleets
- Compare Costs and Productivity of Different Sizes
- Create and Compare different combinations of Fleets
- Compare costs of In-House and Rental options
- Breaks down cost and productivity per phase
- Gives the contractor the knowledge to select the right fleet for their project



## Industry Feedback

- Program was found to be too linear when comparing scrapers
- Different sized scrapers used for different scopes of work
- Lacks variables such as mobilization and site logistics
- Beneficial comparing same size scrapers (Twin Vs Single Engine)

## Future Possibilities

- Potential utilization in the classroom to show students differences of production between different scrapers
- Developing the program to compare and contrast similar scrapers

