NOTE:
1. ALL UNTOLERANCED FEATURES ARE .030 FROM THE MODEL.
2. TYPE III HARD ANODIZED, BLACK, .002 TOTAL, (.001 BUILDUP FROM SURFACE).
3. CHEM FILM IN THREAD.

6-32 UNC 2B THRU

\[ \phi .156 \pm .001 - .006 \]

\[ .400 \]

\[ .080 \]

\[ .070 \]

ANY RAD. OK

6-32 UNC 2B THRU

\[ .25 \]

\[ .080 \]

\[ .070 \]

NOTE:
ALL UNTOLERANCED FEATURES ARE .030 FROM THE MODEL.
TYPE III HARD ANODIZED, BLACK, .002 TOTAL, (.001 BUILDUP FROM SURFACE).
CHEM FILM IN THREAD.

MATERIAL
AL 6061-T6
FINISH
SEE NOTES

ITAR CONTROLLED DOCUMENT
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NAME: John Brown
DATE: 11/10/2010
CHECKED: John Brown
ENG. APPR.: John Brown
AWG. APPR.: John Brown
QA:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
DIMENSIONS APPLY AFTER SURFACE TREATMENT
TOLERANCES:
ANGULAR: MACH .5
TWO PLACE DECIMAL .010
THREE PLACE DECIMAL .004
BREAK SHARP EDGES .005-.015

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