1. Cutout template and transfer to aluminum piece
2. Drill pilot hole for 9mm hole
3. Drill 9mm hole
4. Drill pilot holes for other holes to help locate center later (it's important that we have the cross members in the correct location)
5. Cut outside dotted line
6. Cut slots using bandsaw with guide
7. Cut angles with bandsaw (cut right angle along dotted line first)
8. Finish angle and radius on right side with combination of bandsaw and grinder
9. Use belt sander to finish remaining radii
NOTES:

Drill pilot hole thru shaft for M8 shaft
Tap holes for M8 threads 0.625" deep at each end of shaft
Tapers to be CNCmilled
Total length of fork and steer tube = 36.152 in